

THOMAS H. HANDY SAZERAC STRAIGHT RYE WHISKEY

Distiller

Buffalo Trace Distillery, Franklin County, Kentucky

Age Profile

Year of Distillation: Spring of 2016

Release: Fall of 2022

Release Brand name: Thomas H. Handy Sazerac Straight Rye Whiskey

Proof for release: 130.9 proof

Recipe

Large Grain: Minnesota Rye

Small Grain: Kentucky Corn; Distillers Grade #1 and #2

Finish Grain: North Dakota Malted Barley

Cooking / Fermentation

Milling screen: #10

Cook Temperature: 240 degrees Fahrenheit

Water: Kentucky limestone with reverse osmosis

Fermentation: Carbon steel / black iron fermenter

Mash: Sour

Distillation & Aging

Distillation: Double distilled; beer still and doubler

Proof off still: 135 proof

Barrel: New, white oak; #4 char; charred for 55 seconds

Barrel maker: Independent Stave; Lebanon, MO

Barrel entry proof: 125 proof

Barrel size: 53 liquid gallons; 66.25 original proof gallons

Warehouse: Warehouses I, L, and M

Floor: 2nd, 4th, 5th, and 6th floors

Evaporation loss: 31% of the original whiskey lost to evaporation

Bottling

Filtration: None

Product Age: 6 years and 4 months old at bottling

Tasting comment: Nose: Floral notes, anise, marmalade, and meringue
Palate: Baking spice with a burst of orange peel and subtle dark chocolate

Finish: Long finish of cinnamon, praline, and candied orange